



STATE OF WASHINGTON

SENTENCING GUIDELINES COMMISSION

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AGENDA

April 11 2008

9:00 a.m. to 12:00 p.m.

Holiday Inn Hotel

17338 International Blvd.

Attendees will be provided with a continental breakfast and a lunch.

9:00 a.m.

- I. CALL TO ORDER**
Dave Boerner, Chair
- II. Closed Executive Session to Discuss Agency Litigation with Counsel.**
- III. Approval of Minutes for February 8, 2008 and March 14, 2008**
- IV. Community Custody Overview, continued**
DOC Staff will provide more information about Community Custody in Washington State.
- V. Community Custody and Sex Offender Statutes of Limitations Work plan**
The Commission is asked to approve a process for reviewing supervision issues and making recommendations to the Governor and the Legislature. The work plan also includes a plan to respond to the legislature's request that the Commission review statutes of limitation for sex offenses.
- VI. SGC Research Plan**
The Commission will be presented with a plan to improve and expand information reported by the SGC staff.
- VII. SGC Appointment to the Interstate Compact**
The Department of Corrections has nominated Anne Fiala to serve as the Washington State Interagency Compact Liaison.
- VIII. Executive Director's Report**
 - Legislative Update
 - August NASC Conference
 - Meeting Location revisited
- IX. Adjournment**